

## **Premium Panel** NORLAM™ NL610-10733-500

## **Technical Data Sheet**

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Upper Skin Material	2024-T3 Aluminum Clad			
Lower Skin Material	2024-T3 Aluminum Clad			
Core Material	5052 Aluminum Core			
Core Density	3/16 inch cell size; 5.7 lb/ft <sup>3</sup>			
Max Weight	1.045 lb/ft <sup>2</sup>			
Typical Weight	0.920 lb/ft <sup>2</sup>			
Panel Thickness	0.500 in. ± 0.010 in.			
Warpage <sup>[1]</sup>	0.025 in. maximum			

Tested Physical Properties <sup>[2]</sup>	Results Va	lue <sup>[2]</sup>	Failure Mode <sup>[2]</sup>	Tested IAW <sup>[2]</sup>
	A-Basis	B-Basis		
Long Beam Flexure <sup>[3]</sup>				
"L" Direction Skin Stress, psi	46,386	52,570		
"L" Direction P/Y, lb/in	919	1,088	Upper Skin	ASTM C 393
"W" Direction Skin Stress, psi	44,302	48,915	Compression	ASTM D 7249
"W" Direction P/Y, lb/in	796	965		
Short Beam Shear <sup>[3]</sup>				ECT
"L" Direction Stress, psi	285	371	Core Shear	ASTM C 393
"W" Direction Stress, psi	265	275		S H
Stabilized Core Compression, psi	773	835	Core Crush	ASTM C 365

Panel meets FAR 25.853(a)'s 60-second vertical burn requirements.

- 1: Panel warpage is measured as a maximum deviation from a straight line in a 4-foot span.
- 2: FAA approved allowables' data, per applicable FAA Form 8110-3, which is available upon request.
- 3: All data was calculated using a skin thickness of .020 inches.

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