1969 Ray Siegfried Sr. acquires Northeastern Oklahoma Research, Development and Manufacturing (NORDAM) in Tulsa, Okla. On April 1, Ray Siegfried II is appointed vice president and general manager. He decides to retain the NORDAM name.

1970 Sells first aircraft repair -- a single 727 wing-tip lens -- serving as a precursor for the Transparency Division

1971 Builds first autoclave for honeycomb bonding
   • Receives large Pentagon contract to repair honeycomb-bonded helicopter panels damaged in Vietnam
   • Achieves profitability in second full year of operation under the direction of Siegfried II

1973 Reaches 100 stakeholder mark and $3M in annual sales

1974 Completes first commercial helicopter repair, to hail-damaged Canadian helicopters

1976 Forms LORI Division
   • Wins first major manufacturing contract:
     The Wilcox Project, which entails building 400 portable, lightweight shelters of pressed honeycomb-bonded panels for the FAA

1977 Officially launches 100,000-square-foot Manufacturing Division

1978 Reaches $11M in annual sales

1979 Manufacturing Division earns contracts for Bell Helicopter honeycomb-bonded engine decks as well as executive aircraft interiors

1980 Receives largest contract to-date: A $2M agreement to repair 30 percent of South Africa Airways’ jetliner fleet, which had been damaged by tennis-ball-size hail
   • Builds new 60,000-square-foot facility in downtown Tulsa, Okla.

1981 Outbids Goodyear for an $8M U.S. military contract to build 10 advanced, transportable base-aircraft hangars

1982 Launches first international office, in Singapore

1983 Acquires TK International, with 200 employees, in the firm’s first major acquisition
   • Expands Manufacturing Division to 220,000 sq. ft.
   • Accepts British Airways’ order of 1,100 windows for 737 and 747 aircraft
   • Secures $25M contract with the People’s Republic of China to manufacture integrated interiors for Y-7 and Y-12 aircraft -- the largest aerospace contract ever signed between China and a U.S. firm.
   • Achieves status as the world’s largest independent aircraft bonded component repair station

1984 Doubles size of the Repair Division to 240,000 sq. ft.

1985 Reaches $100M in annual sales

1986 Begins new facility construction in Tulsa, Okla.‘s Cherokee Industrial District
   • Acquires M&N Aerospace in Springtown, Texas

1987 Negotiates agreement with Pratt & Whitney to develop, manufacture and market a hush-kit system for the JT8D engine
   • Wins Boeing contract to manufacture interior parts for new 747 Air Force One aircraft

1988 Officially launches Transparency Division
   • Signs multi-year American Airlines contract to repair and overhaul large reverser components

1989 LORI Division wins contract to repair all heat exchangers for American Airlines
   • Transparency Division produces 2,000 new acrylic windows each month

1990 Expands Transparency Division to 140,000 square feet in Cherokee Industrial District
   • Purchases World Aviation Associates (renamed NORDAM International Marketing Limited in 2014) a global sales and marketing firm
   • Receives $120M Lufthansa Airlines order for 40 Hush Kits

NORDAM.com
1991 Achieves full operational capacity at 26,000-square-foot Singapore facility
• Testing confirms NORDAM Hush Kit reduces jet engine noise by 80 percent
1993 Receives $192M US Air order for 64 Hush Kits
• Introduces the WeatherMASTER® Radome
1994 Celebrates 25th anniversary
• Acquires Rohr business Jet Nacelle & Thrust Reverser Division
1995 Launches NORDAM Singapore Private Ltd
1996 Separates Nacelles & Thrust Reversers and Interiors & Structures into two distinct manufacturing divisions
1997 Repair Division earns ISO-9001 certification
1998 Wins five-year, multimillion-dollar Southwest Airlines contract to refurbish Boeing 737 thrust reversers
1999 Transparency Division earns ISO-9000 and ISO-9001 certification
2000 Repair Division receives Oklahoma Quality Award
2001 Transparency Division receives Oklahoma Quality Award for Achievement
• While on a hunting trip in Canada, key executive Charles B. Ryan dies in a pontoon plane crash
• Siegfried II is diagnosed with ALS, also known as “Lou Gehrig’s Disease”
2002 Siegfried II relinquishes his responsibilities as CEO while retaining his chairmanship
• Robin Siegfried and Ken Lackey are named co-CEOs
• Launches Cabinetry Division in Wichita, Kan.
• Interiors & Structures Division receives FAA’s Star Quality Award
2003 Aligns PRISM under Repair Division
• Repair Division in Tulsa, Okla. absorbs Texas Division
• Robin Siegfried retires as co-CEO; Ken Lackey remains as sole CEO
• Introduces TrueVision Window System™
2004 Celebrates 35th anniversary
• Qantas names Repair Division “Aircraft Equipment & Maintenance Supplier of the Year”
2005 Ray Siegfried succumbs to ALS on Oct. 6 at age 62
• Introduces Ultra Image™ II flight simulator screen
2006 Acquires MRAS
• Introduces new Lear 40/50 thrust reverser control unit
• Attains licensure from Lockheed Martin to manufacture and repair F16 bonded and structural components
• Supplies NORSTAR® wing-tip lenses for Cessna Citation Sovereign business jet
• Interiors & Structures Division delivers 35,000 parts per month to more than 30 customers
• Implements SAP, Lean and Six Sigma
2007 Pioneers composite window frames for Boeing 787 Dreamliner
• Unveils new 120,000-square-foot Cabinetry facility in Wichita, Kan.
• Assists California firefighters with air tanker repair
• Cessna selects the company to provide CJ4 executive cabinetry
• Secures a seven-year, multimillion-dollar China Airlines contract to overhaul Boeing 747 thrust reversers
• Earns FAA approval to manufacture Bombardier’s Canadair CRJ 700/900 landing-light lenses and cabin window assemblies
• Wins Gulfstream contract to produce wing-to-body fairings for the G650
2009 Launches facility in Chihuahua, Mexico
2010 Implements Automated Fiber Placement (AFP) for airframe and nacelle structure production