

Merit



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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

NORDAM Interiors and Structures

**6910 N. Whirlpool Dr
Tulsa, OK 74117-1305
United States**

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 4130242348
Expiration Date: 31 August 2028
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Chemical Processing

NORDAM Interiors and Structures

6910 N. Whirlpool Dr
Tulsa, OK 74117-1305

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/01– Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected

AC7108/03 – Surface Preparation for Metal Bond – AC7108/3 must also be selected

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

General Cleaning and Pre–Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Emulsion Cleaning

Solvent Cleaning

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

AC7108/1 Rev E - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/AFTER 12-Jun-2022)

Painting

AC7108/3 Rev C - Nadcap Audit Criteria for Surface Preparation Prior to Metal Bond (to be used on audits on/after 5 June 2016)

Adhesive Primer Application

Etching

Non–Immersion Techniques (Sol Gel, other)

Phosphoric Acid Anodize

AC7108/4 Rev D - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To be used on audits on/AFTER 01-Mar-2026)

Solution Analysis in Support of AC7108

Testing Performed Internally in Support of the Chemical Process Accreditation

B10 – Adhesion Testing (Tape Test) in Support of AC7108

B13 – Coating Weight Testing in Support of AC7108

B16 – Dimension and Thickness Measurement in Support of AC7108

B19 – Adhesion Testing (Climbing Drum Peel) in Support of AC7108

B23 – Other Testing in Support of AC7108

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum